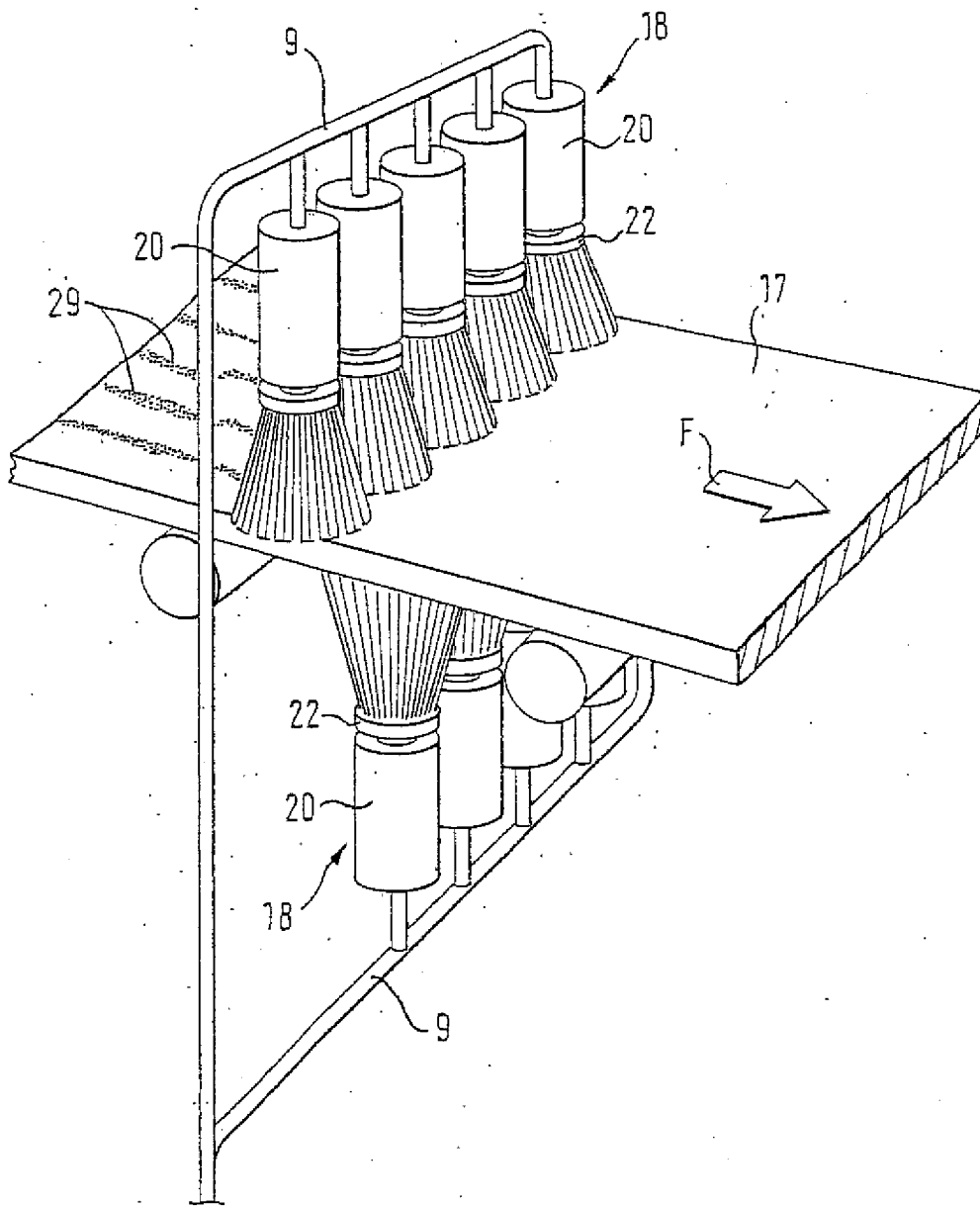# Fig. 1
PRIOR ART

Fig. 2
PRIOR ART
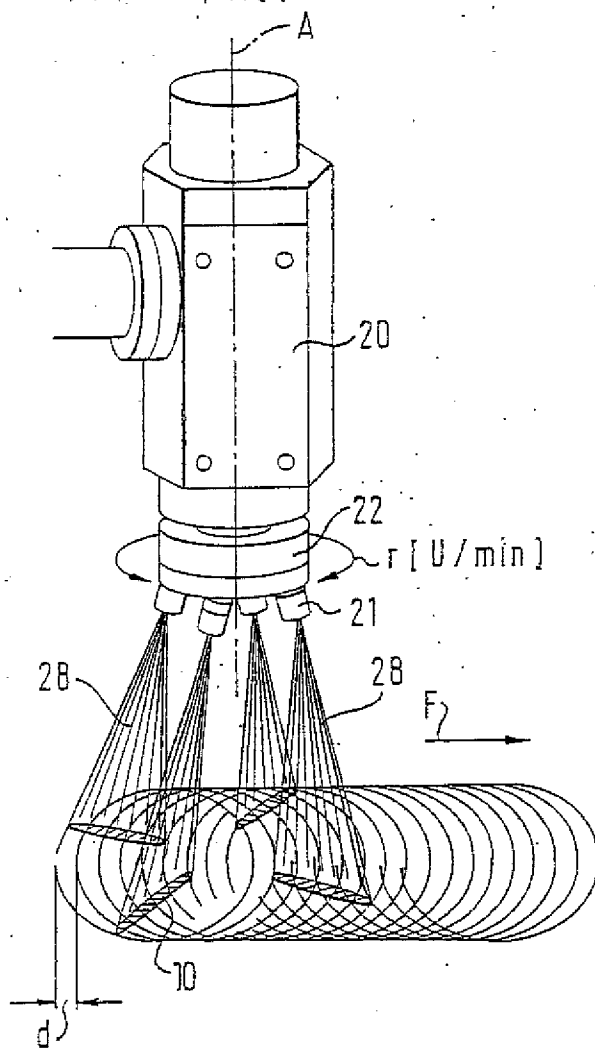
A

20

22

r [U / min]

21

28   28

F

10

d

Fig. 3
PRIOR ART

21

a

0°-15°

10

s

t